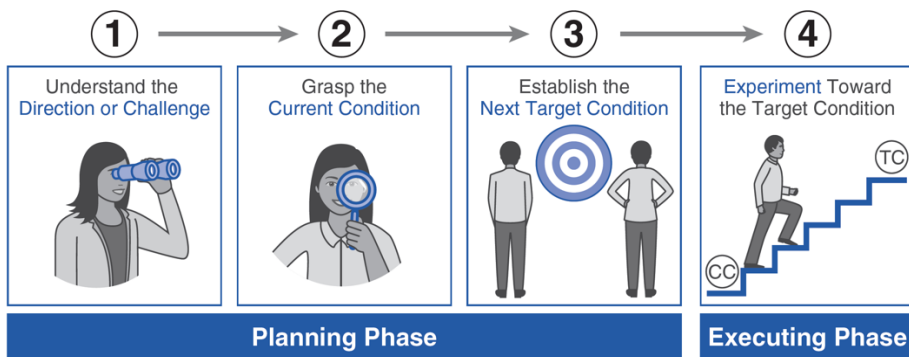


# Introduction to Toyota Kata

## Experimenting Form



**REFLECTION**

*Ask these questions after each experiment*

(Read them as written!)

1. What is your Target Condition?
2. Where are you now?
3. What did you plan to try in your last step?
4. What was the result?
5. What did you learn?
6. What is your next experiment?

Baseline Run #1 – Time	Baseline Run #2 – Time	Target Time for Run #
------------------------	------------------------	-----------------------

	Experiment 1	Experiment 2	Experiment 3	Experiment 4	Experiment 5
<b>Learner</b>	What will you test?	What will you test?	What will you test?	What will you test?	What will you test?
	Expected Time	Expected Time	Expected Time	Expected Time	Expected Time
	<b>RUN EXPERIMENT</b>	<b>RUN EXPERIMENT</b>	<b>RUN EXPERIMENT</b>	<b>RUN EXPERIMENT</b>	<b>RUN EXPERIMENT</b>
<b>Coach</b>	Actual Time	Actual Time	Actual Time	Actual Time	Actual Time
	Quality <input type="checkbox"/> Suit sequence <input type="checkbox"/> Straight <input type="checkbox"/> 1/8" spacing <input type="checkbox"/> Cards square _____ of 4	Quality <input type="checkbox"/> Suit sequence <input type="checkbox"/> Straight <input type="checkbox"/> 1/8" spacing <input type="checkbox"/> Cards square _____ of 4	Quality <input type="checkbox"/> Suit sequence <input type="checkbox"/> Straight <input type="checkbox"/> 1/8" spacing <input type="checkbox"/> Cards square _____ of 4	Quality <input type="checkbox"/> Suit sequence <input type="checkbox"/> Straight <input type="checkbox"/> 1/8" spacing <input type="checkbox"/> Cards square _____ of 4	Quality <input type="checkbox"/> Suit sequence <input type="checkbox"/> Straight <input type="checkbox"/> 1/8" spacing <input type="checkbox"/> Cards square _____ of 4
	Change in Time?	Change in Time?	Change in Time?	Change in Time?	Change in Time?
	<b>REFLECTION</b> Observations	<b>REFLECTION</b> Observations	<b>REFLECTION</b> Observations	<b>REFLECTION</b> Observations	<b>REFLECTION</b> Observations
<b>Learner</b>	Learn?	Learn?	Learn?	Learn?	Learn?



# Introduction to Toyota Kata

## Customer Template

This is the card sort pattern ordered by our customer.

They have four requirements:

- Suits in the sequence shown
- Straight rows and columns
- 1/8" spacing between each row and column
- Each card aligned with the rows and columns

We are negotiating with our suppliers to supply only the cards we need, but for the moment (2 baseline runs) they can only produce full decks of 52 shuffled cards.

Carry out the first two runs as described  
Always start with deck face down on table

